



Department of Energy
Washington, DC 20585

June 21, 2022

MEMORANDUM FOR LAURA WILKERSON
ACTING MANAGER
OAK RIDGE OFFICE

FROM: JULIA C. SHENK **Julia C. Shenk** Digitally signed by Julia C. Shenk
Date: 2022.06.21 09:49:06 -04'00'
HEADQUARTERS CERTIFYING OFFICIAL
DIRECTOR
OFFICE OF PACKAGING AND TRANSPORTATION

SUBJECT: Issuance of Quality Assurance Program Approval 0038

Attached is the Department of Energy (DOE) Quality Assurance Program (QAP) Approval, Approval Number 0038, Revision 0, for UCOR, LLC in response to the email request from Bill Haver dated September 15, 2021, as supplemented January 21, March 21, and May 2, 2022. This approval is based on independent review by the DOE Packaging Certification Program (PCP) of *UCOR, LLC Quality Assurance Program Description (QAPD) for the Procurement, Use, or Maintenance of Type B or Fissile Radioactive Packaging, Oak Ridge, Tennessee, UCOR-5486/R1, April 2022.*

This DOE QAP Approval satisfies DOE Order 460.1D, *Hazardous Materials Packaging and Transportation Safety*, and therefore complies with the provisions in 49 CFR 173.7(d) for DOE to maintain packaging standards equivalent to those specified in 10 CFR Part 71.

The expiration date of DOE Approval Number 0038, Revision 0 is May 31, 2027. If you wish to renew, revise, or terminate approval of QAP Approval 0038, please request this action in writing. Any revisions to UCOR's QADP, except for spelling corrections and nonsubstantive changes to punctuation or editorial items, shall be submitted and approved by DOE PCP prior to implementation of the proposed changes.

This approval memorandum also serves as a reminder that the Order requires that for offsite transportation each Departmental element that uses a Type B or fissile package certified by DOE must register with the DOE HCO prior to first use of the package. Refer to the following URL for registration instructions: <https://rampac.energy.gov/home/package-certificationinformation/guidance/doe-guidance>.

If you have any questions, please contact me or Dr. James Shuler of my staff at (301) 903-5513.

Attachments

cc: Bill Haver, OREM
James Shuler, EM-4.24
QA Docket 2021-002



U.S. Department of Energy
QUALITY ASSURANCE PROGRAM APPROVAL
 For Type B and Fissile Radioactive Material Packages

1. APPROVAL NUMBER
0038

REVISION
 0

Pursuant to DOE Order 460.1D, *Hazardous Materials Packaging and Transportation Safety*, subparagraph 4.a.(3), *Quality Assurance (QA)* directs that each Departmental element that participates in the use, design, purchase, fabrication, handling, shipping, storing, cleaning, assembly, inspection, testing, operation, maintenance, repair, and modification of Type B or fissile materials packaging must have and maintain a quality assurance (QA) program in accordance with 10 CFR Part 71, Subpart H that is approved by the NRC or the DOE Certifying Official, prior to the performance of those operations. The Contractors Requirements Document in Attachment 1 of Paragraph 5.a. of the Order imposes the same requirement on DOE contractors. Based on the reliance on statements and representations heretofore made in Block 5 by the organization named in Block 2, the Quality Assurance Program Description identified in Block 5 is hereby approved. This approval is issued to satisfy the requirements of the Order, 49 CFR 173.7.(d), and 10 CFR 71.101. This approval is subject to all applicable rules, regulations, and orders of the U.S. Department of Energy now or hereafter in effect and to any conditions specified below.

2. ORGANIZATION NAME
 UCOR, LLC

3. EXPIRATION DATE
 May 31, 2027

STREET ADDRESS
 701 Scarboro Road

4. DOCKET NUMBER

CITY
 Oak Ridge 37830

STATE
 TN

ZIP CODE
 37830

2021-002

5. QUALITY ASSURANCE PROGRAM DESCRIPTION, REVISION, and DATE
UCOR, LLC Quality Assurance Program Description for the Procurement, Use, or Maintenance of Type B or Fissile Radioactive Packaging, Oak Ridge, Tennessee, UCOR-5486/R1, April 2022

6. CONDITIONS

1. Activities conducted regarding Type B and fissile material transportation packagings are to be executed under applicable criteria of 10 CFR Part 71 Subpart H. Authorized activities include: design, procurement, fabrication, assembly, testing, modification, maintenance, repair and use of transportation packagings.
2. Records shall be maintained in accordance with the provisions of 10 CFR Part 71. Specifically:
 - a. Records of each shipment of licensed material shall be maintained for 3 years after that shipment [10 CFR 71.91(a)].
 - b. Records providing evidence of packaging quality shall be maintained for 3 years after the life of the packaging [10 CFR 71.91(d)].
 - c. Records describing activities affecting packaging quality shall be maintained for 3 years after this Quality Assurance Program Approval is terminated [10 CFR 71.135].
3. Planned and periodic audits of all aspects of the Quality Assurance Program shall be conducted in accordance with written procedures or checklists, by appropriately trained personnel not having direct responsibility in the areas being audited, in accordance with 10 CFR 71.137.
4. In addition to the requirements of Subparts G and H of 10 CFR 71, and except as specified in Section 5(d), "Conditions," of applicable Certificates of Compliance, each package must be designed, fabricated, acceptance tested, operated, and maintained in accordance with applicable Safety Analysis Report for Packaging requirements; specifically, Chapter 7, "Operating Procedures," Chapter 8, "Acceptance Tests and Maintenance Program," and Chapter 9, "Quality Assurance."

FOR THE U.S. DEPARTMENT OF ENERGY

SIGNATURE

DATE OF ISSUANCE

Julia C. Shenk Digitally signed by Julia C. Shenk
 Date: 2022.06.21 09:50:40 -04'00'

June 21, 2022

Julia C. Shenk
 DOE Headquarters Certifying Official
 Director, Office of Packaging and Transportation