



U.S. Department
of Transportation

Pipeline and
Hazardous Materials
Safety Administration

East Building, PHH-23
1200 New Jersey Ave, SE
Washington, D.C. 20590

**COMPETENT AUTHORITY CERTIFICATION FOR A
TYPE B(U)
RADIOACTIVE MATERIALS PACKAGE DESIGN
CERTIFICATE USA/9357/B(U)-96, REVISION 5**

The Competent Authority of the United States certifies that the radioactive material package design described in this certificate satisfies the regulatory requirements for a Type B(U) package as prescribed in the regulations of the International Atomic Energy Agency¹ and the United States of America².

1. Package Identification - Sentry - Model Nos. Sentry 110, Sentry 330, and Sentry 867.
2. Package Description and Authorized Radioactive Contents - as described in U.S. Nuclear Regulatory Commission Certificate of Compliance No. 9357, Revision 6 (attached).
3. General Conditions -
 - a. Each user of this certificate must have in his possession a copy of this certificate and all documents necessary to properly prepare the package for transportation. The user shall prepare the package for shipment in accordance with the documentation and applicable regulations.
 - b. Each user of this certificate, other than the original petitioner, shall register his identity in writing to the Office of Engineering and Research, (PHH-23), Pipeline and Hazardous Materials Safety Administration, U.S. Department of Transportation, Washington D.C. 20590-0001.
 - c. This certificate does not relieve any consignor or carrier from compliance with any requirement of the Government of any country through or into which the package is to be transported.

¹ "Regulations for the Safe Transport of Radioactive Material, 2012 Edition, No. SSR-6" published by the International Atomic Energy Agency (IAEA), Vienna, Austria.

² Title 49, Code of Federal Regulations, Parts 100-199, United States of America.

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- d. Records of Management System activities required by Paragraph 306 of the IAEA regulations¹ shall be maintained and made available to the authorized officials for at least three years after the last shipment authorized by this certificate. Consignors in the United States exporting shipments under this certificate shall satisfy the applicable requirements of Subpart H of 10 CFR 71.
4. Marking and Labeling - The package shall bear the marking USA/9357/B(U)-96 in addition to other required markings and labeling.
5. Expiration Date - This certificate expires on July 31, 2021. USA/9357/B(U)-96 Revision 4 may be used until December 31, 2018. All other revisions are not authorized for use.

This certificate is issued in accordance with paragraph(s) 810 of the IAEA Regulations and Section 173.471 of Title 49 of the Code of Federal Regulations, in response to the December 13, 2017 petition by QSA Global, Inc., Burlington, MA, and in consideration of other information on file in this Office.

Certified By:



January 11, 2018
(DATE)

 William Schoonover
Associate Administrator for Hazardous
Materials Safety

Revision 5 - Issued to endorse U.S. Nuclear Regulatory Commission Certificate of Compliance No. 9357, Revision 6.

**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

1.	a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
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2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, *Code of Federal Regulations*, Part 71, "Packaging and Transportation of Radioactive Material."
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.

3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

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|---------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|
| a. ISSUED TO (<i>Name and Address</i>)
QSA Global, Inc.
40 North Avenue
Burlington, MA 01803 | b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION
QSA Global, Inc., application dated November 18, 2015. |
|---------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|

4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.

(a) Packaging

- (1) Model No.: SENTRY
- (2) Description

The Model No. SENTRY package includes the Model Nos. SENTRY 110, SENTRY 330, and SENTRY 867, as three variations of the same design. The external dimensions of all models in their standard transport configurations, i.e., with the handling rib and link plate assemblies, are identical and are approximately 19 inches (48 cm) wide, 19 inches (48 cm) tall, and 19 inches (48 cm) deep.

The primary components of the SENTRY packages include (i) a depleted uranium shield completely encased and supported in a cylindrically shaped, stainless steel, welded body, (ii) the rear plate lock and front plate assemblies, (iii) the handling rib and link plate, and (iv) the source assembly. The inner cavity of the welded body around the shield is filled with polyurethane foam. The Model Nos. SENTRY 110 and 330 packages can contain only one source wire assembly during transport, while two source wire assemblies can be loaded into the Model No. SENTRY 867 package. The radioactive contents are securely positioned by either a lock slide for the Model Nos. SENTRY 110 and 330 packages or locking pins for the Model No. SENTRY 867 package. All lock assemblies include a dust cover with a plunger lock to prevent rotation of the selector ring and further secure the source in the package during transport.

The optional rib/link assemblies provide lifting attachments and are bolted to the body weldment. The maximum weight, including the optional rib/link assemblies, is 780 pounds (354 kg) for the Model Nos. SENTRY 330 and 867 packages, and 605 pounds (274 kg) for the Model No. SENTRY 110 package.

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5.(a) Packaging (continued)

(3) Drawings

The package is constructed in accordance with QSA Global, Inc., Drawing No. R86000, Rev. U, sheets 1-11.

(b) Contents

(1) Type and form of material

Cobalt-60, as a sealed source, which meets the requirements of special form radioactive material.

All source wire assemblies consist of a special form capsule crimped onto the end of a flexible steel wire.

(2) Maximum quantity of material per package:

Co-60: 110 curies (4.07 TBq) for the Model No. SENTRY 110 package.

Co-60: 330 curies (12.2 TBq) for the Model Nos. SENTRY 330 and 867 packages.

(3) Maximum weight of contents:

0.09 pounds (40 grams) for the Model Nos. SENTRY 110 and 330 packages.

0.18 pounds (80 grams) for the Model No. SENTRY 867 package.

The maximum content weight includes the mass of radioactive material and the source capsule handling wire assembly for a shipment containing the maximum number of source wire assemblies that can be transported in a package, i.e., 1 source wire assembly for the Model Nos. SENTRY 110 and 330 packages, and 2 source wire assemblies for the Model No. SENTRY 867 package.

(4) Maximum decay heat: 5.5 watts

6. A cover over the source wire connector prevents access to the source assembly until a keyed lock is actuated and the cover removed. This cover stays in place during transport of the package.

7. The nameplate shall maintain its legibility and be fabricated of materials capable of resisting the fire test of 10 CFR Part 71.

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8. In addition to the requirements of Subpart G of 10 CFR Part 71:
- (a) The package shall be prepared for shipment and operated in accordance with the Operating Procedures in Section 7 of the application;
 - (b) The package must meet the Acceptance Tests and Maintenance Program of Section 8.0 of the application.
9. Supplemental shielding shall not exceed 5% of the maximum weight of the depleted uranium casting, with a thickness not to exceed 0.5 inch.
10. Revision No. 5 of this certificate may be used until December 31, 2018.
11. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.
12. Expiration date: July 31, 2021.

REFERENCES

QSA Global Inc., application dated November 18, 2015.

As supplemented: February 29, March 25, May 18, and October 4, 2016; and August 10, 2017.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION



Meraj Rahimi, Acting Chief
Spent Fuel Licensing Branch
Division of Spent Fuel Management
Office of Nuclear Material Safety
and Safeguards

Date: December 7, 2017



U.S. Department of
Transportation

**Pipeline and
Hazardous Materials
Safety Administration**

East Building, PHH-23
1200 New Jersey Ave, SE
Washington, D.C. 20590

CERTIFICATE NUMBER: USA/9357/B(U)-96

ORIGINAL REGISTRANT(S) :

QSA Global, Inc.
30 North Avenue
Burlington, MA, 01803
USA

Source Production and Equipment Company, Inc.
113 Teal St.
St. Rose, LA, 70087
USA

Bonded Inspections Incorporated
3840 Marquis Street
Garland, TX, 75042
USA

International Isotopes Inc.
4137 Commerce Circle
Idaho Falls, ID, 83401
USA

Harrison Steel Castings
P.O. Box 60
900 Mound Street
Attica, IN, 47918
USA