



U.S. Department  
of Transportation

Pipeline and  
Hazardous Materials  
Safety Administration

East Building, PHH-23  
1200 New Jersey Ave, SE  
Washington, D.C. 20590

**COMPETENT AUTHORITY CERTIFICATION FOR A  
TYPE B(U)  
RADIOACTIVE MATERIALS PACKAGE DESIGN  
CERTIFICATE USA/9269/B(U)-96, REVISION 12**

The Competent Authority of the United States certifies that the radioactive material package design described in this certificate satisfies the regulatory requirements for a Type B(U) package as prescribed in the regulations of the International Atomic Energy Agency<sup>1</sup> and the United States of America<sup>2</sup> The package design is approved for use within the United States for import and export shipments made in accordance with applicable international and domestic transport regulations.

1. Package Identification - Model 650L Source Changer.
2. Package Description and Authorized Radioactive Contents - as described in U.S. Nuclear Regulatory Commission Certificate of Compliance No. 9269, Revision 11 (attached).
3. General Conditions -
  - a. Each user of this certificate must have in his possession a copy of this certificate and all documents necessary to properly prepare the package for transportation. The user shall prepare the package for shipment in accordance with the documentation and applicable regulations.
  - b. Each user of this certificate, other than the original petitioner, shall register his identity in writing to the Office of Engineering and Research, (PHH-23), Pipeline and Hazardous Materials Safety Administration, U.S. Department of Transportation, Washington D.C. 20590-0001.

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<sup>1</sup> "Regulations for the Safe Transport of Radioactive Material, 2012 Edition, No. SSR-6" published by the International Atomic Energy Agency (IAEA), Vienna, Austria.

<sup>2</sup> Title 49, Code of Federal Regulations, Parts 100-199, United States of America.

**CERTIFICATE USA/9269/B(U)-96, REVISION 12**

- c. This certificate does not relieve any consignor or carrier from compliance with any requirement of the Government of any country through or into which the package is to be transported.
  - d. Records of Management System activities required by Paragraph 306 of the IAEA regulations<sup>1</sup> shall be maintained and made available to the authorized officials for at least three years after the last shipment authorized by this certificate. Consignors in the United States exporting shipments under this certificate shall satisfy the applicable requirements of Subpart H of 10 CFR 71.
4. Marking and Labeling - The package shall bear the marking USA/9269/B(U)-96 in addition to other required markings and labeling.
5. Expiration Date - This certificate expires on November 30, 2025. Previous editions which have not reached their expiration date may continue to be used.

This certificate is issued in accordance with paragraph(s) 810 of the IAEA Regulations and Section 173.471 of Title 49 of the Code of Federal Regulations, in response to the March 20, 2020 petition by QSA Global, Inc., Burlington, MA, and in consideration of other information on file in this Office.

Certified By:



William Schoonover  
Associate Administrator for Hazardous  
Materials Safety

March 23, 2020  
(DATE)

Revision 12 - Issued to endorse U.S. Nuclear Regulatory Commission Certificate of Compliance No. 9269, Revision 11.

**CERTIFICATE OF COMPLIANCE  
FOR RADIOACTIVE MATERIAL PACKAGES**

a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
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2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.

3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

- a. ISSUED TO (*Name and Address*)
- b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION

QSA Global, Inc.  
40 North Avenue  
Burlington, MA 01803

QSA Global, Inc., application dated  
January 15, 2020.

4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.

(a) Packaging

- (1) Model No.: 650L
- (2) Description

A welded carbon or stainless steel cylindrical outer shell encases a welded carbon or stainless steel rectangular inner shell. The inner shell contains a titanium "U" tube set in depleted uranium along with internal supports. The tube is crimped in the middle of the "U" to provide a positive stop for the source assembly. Additional shielding is provided by lead or tungsten positioned at various locations around the depleted uranium shield. The Model No. 650L has two source locking assemblies, mounted on the top cover plate, that are used to secure the radioactive special form source, Iridium-192 or Selenium-75, in a shielded position during transport. The packaging measures approximately 10-inches (254 mm) wide, 13.25-inches (337 mm) high and 8.25-inches (210 mm) deep. The maximum weight of the packaging is 90 pounds (41 kg).

- (3) Drawings

The packaging is constructed in accordance with QSA Global, Inc., Drawing No. R65006, Revision P, sheets 1-5.

(b) Contents

- (1) Type and form of material

Iridium-192 as sealed sources which meet the requirements of special form radioactive material.

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5.(b) Contents (continued)

Selenium-75 as sealed sources which meet the requirements of special form radioactive material.

(2) Maximum quantity of material per package

Ir-192: 240 curies (8.9 TBq) (output)

Se-75: 300 curies (11.1 TBq) (content)

Output curies are determined by measuring the source output at 1 meter and expressing its activity in curies derived from the following: 0.48 R/(h-Ci) Iridium-192 at 1 meter (Ref: American National Standard N432-1980, "Radiological Safety for the Design and Construction of Apparatus for Gamma Radiography").

(3) Maximum weight of contents

0.08 pounds (36 grams), including the mass of radioactive material and the weight of the source capsule handling wire assembly for a shipment containing two source wire assemblies.

(4) Maximum decay heat

Ir-192: 4.8 Watts

Se-75: 1.52 Watts

6. The source shall be secured in the shielded position of the packaging by the source assembly. The source assembly must be fabricated of materials capable of resisting a 1475°F fire environment for one-half hour and maintaining its positioning function. The cable of the source assembly must engage the source hold-down assembly. The flexible cable of the source assembly must be of sufficient length and diameter to provide positive positioning of the source at the crimp of the "U" tube.

7. The nameplates shall be fabricated of materials capable of resisting the fire test of 10 CFR Part 71 and maintaining their legibility.

8. In addition to the requirements of Subpart G of 10 CFR Part 71:

(a) The package shall be prepared for shipment in accordance with the Operating Procedures in Chapter 7 of the application, and

(b) The packaging shall be maintained in accordance with the Maintenance Program in Chapter 8 of the application.

**CERTIFICATE OF COMPLIANCE  
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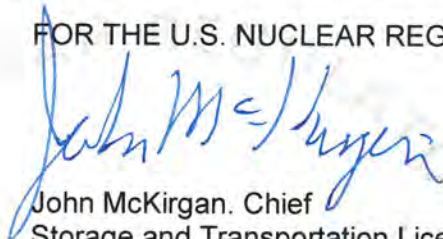
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9. Fabrication of new packagings is not authorized. Fabrication of replacement components needed to support shipment of existing packages is authorized, except for the depleted uranium shield and the inner carbon steel shell.
10. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.
11. Expiration date: November 30, 2025.

REFERENCES

QSA Global, Inc., application dated January 15, 2020.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION



John McKirgan, Chief  
Storage and Transportation Licensing Branch  
Division of Fuel Management  
Office of Nuclear Material Safety  
and Safeguards

Date: 03/19/20



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East Building, PHH-23  
1200 New Jersey Ave, SE  
Washington, D.C. 20590

**CERTIFICATE NUMBER:** USA/9269/B(U)-96

**ORIGINAL REGISTRANT(S) :**

QSA Global, Inc.  
30 North Avenue  
Burlington, MA, 01803  
USA

Department of Energy  
U.S. Department of Energy  
1000 Independence Ave, SW  
EM-60  
Washington, DC, 20585  
USA

Source Production and Equipment Company, Inc.  
113 Teal Street  
St. Rose, LA, 70087  
USA

Industrial Nuclear Company, Inc.  
14320 Wicks Blvd.  
San Leandro, CA, 94577  
USA

Bonded Inspections Incorporated  
3840 Marquis Street  
Garland, TX, 75042  
USA

CIS-US (Pharmalucence)  
10 DeAngelo Drive  
Bedford, MA, 01730  
USA

Department of the Navy  
Naval Sea Systems Command  
1333 Isaac Hull Ave. SE  
Washington Navy Yard, DC, 20376-0001

USA

MISTRAS Holdings Group, CONAM Inspection & Engineering Services, Inc  
4000 Underwood Road  
La Porte, TX, 77571  
USA

Western Industrial X-Ray  
1707 Enterprise Drive  
Unit J  
P.O. Box 238  
Fairfield, CA, 94533  
USA

Three Rivers Gamma Services  
1132 Route 18 North  
Burgettstown, PA, 15021  
USA

Duke Energy Corporation  
526 South Church Street  
Charlotte, NC, 28202-1802  
USA

American Airlines  
Radiation Safety Officer  
3900 N. Mingo Road; MD 35  
Tulsa, OK, 74116  
USA

International Inspection  
10600 Pioneer Blvd  
Unit A  
Santa Fe Springs, CA, 90670  
USA

Brazos Valley Inspection  
P.O. Box 7717  
Abilene, TX, 79608  
USA

U.S. Non-Destructive Inspection  
P.O. Box 7717  
Abilene, TX, 79608  
USA

Isoflex Radioactive  
108 Teal Street

St. Rose, LA, 70087

USA

XCEL NDT  
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Longview, TX, 75603  
USA

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1110 Energy Drive  
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USA