

**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

1 a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
9328	7	71-9328	USA/9328/AF-96	1 OF	3

2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be

3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

- a. ISSUED TO (*Name and Address*)
Orano Federal Services LLC
505 S. 336th Street, Suite 400
Federal Way, WA 98003
- b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION
Packaging Technology, Inc., application dated August 28, 2006, as supplemented.

4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.

a. Packaging

- (1) Model No.: TN-55
- (2) Description

The Model No. TN-55 packaging is designed to transport unirradiated uranium oxide powder. The packaging consists of a 55-gallon drum within an overpack. The unirradiated uranium oxide powder is transported inside the drum. The 55-gallon drum is a DOT specification 7A Type A drum with a reinforced closure system and ceramic gasket. The overpack for the drum has an outer surface of nominal 18-gauge galvanized carbon steel, and a reinforced fiberglass liner. The void space between the liner and outer surface is filled with a polyurethane foam. Forklift pockets, made of 12-gauge galvanized carbon steel, are located on the bottom of the overpack. The nominal outside dimensions of the overpack are 32 inch diameter and 51-5/8 inch height. The maximum gross weight of the package is 1,010 pounds.

- (3) Drawing

The packaging shall be constructed and assembled in accordance with AREVA Drawing No. 60699-SAR, Revision No. 1, sheets 1 through 4.

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b. Contents (continued)

(1) Type and Form of Material

Unirradiated uranium oxide powder with a maximum moisture content of 2 percent. The maximum enrichment is 1.2 weight percent U-235. The content may be packaged in plastic packaging or with other plastic material within the 55-gallon drum, provided the total plastic per drum does not exceed 1,307 grams water-hydrogen equivalent or (1,000 grams of polyethylene). Materials with a hydrogen density greater than water are not authorized, with the exception of polyethylene.

(2) Maximum Quantity of Material per Package

Up to 650 pounds (295 kilograms) of unirradiated uranium oxide powder per package.

c. Criticality Safety Index: 1.7

6. Transport by air is not authorized.

7. In addition to the requirements of Subpart G of 10 CFR Part 71:

a. Each package shall be prepared for shipment and operated in accordance with the "Package Operations," in Chapter 7 of the application.

b. Each packaging shall be tested and maintained in accordance with the "Acceptance Tests and Maintenance Program," in Chapter 8 of the application.

8. The package authorized by this certificate is hereby approved for use under general license provisions of 10 CFR 71.17.

9. Revision No. 5 of this certificate may be used until March 31, 2018.

10. Expiration date: April 30, 2022.



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REFERENCES

Packaging Technology, Inc., application dated August 28, 2006.

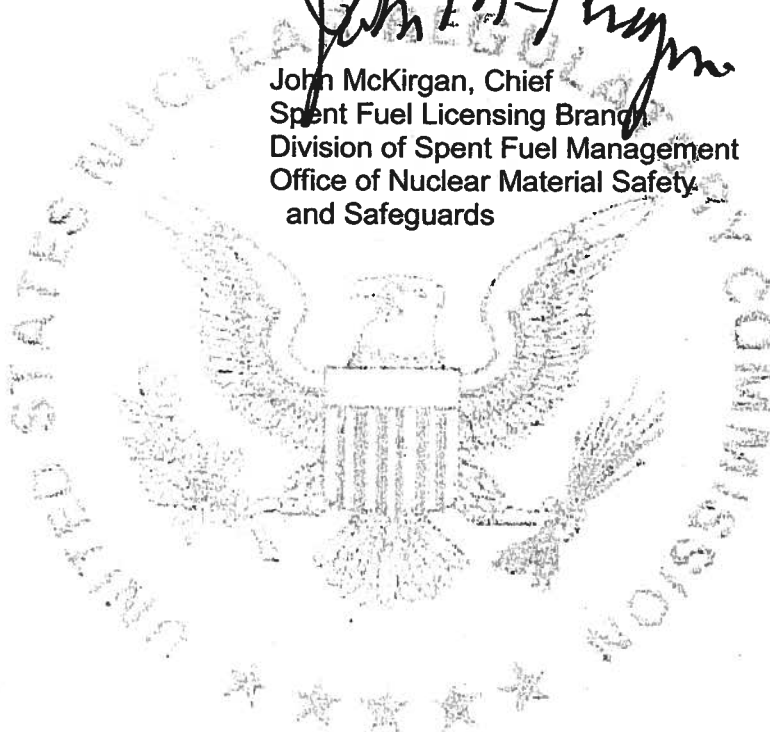
Supplement dated: January 31, 2007, November 26, 2007, October 31, 2011, March 5, 2012, and February 7, 2017.

Orano Federal Services LLC application dated May 15, 2018.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION


John McKirgan, Chief
Spent Fuel Licensing Branch
Division of Spent Fuel Management
Office of Nuclear Material Safety
and Safeguards

Date: 6/19/18





**UNITED STATES
NUCLEAR REGULATORY COMMISSION**
WASHINGTON, D.C. 20555-0001

**SAFETY EVALUATION REPORT
Docket No. 71-9328
Model No. TN-55 Package
Certificate of Compliance No. 9328
Revision No. 7**

SUMMARY

By application dated May 15, 2018 (Agencywide Documents Access and Management System (ADAMS) Accession No. ML18145A102), Orano Federal Services LLC requested the U.S. Nuclear Regulatory Commission (NRC) to reissue the Certificate of Compliance (CoC) No. 9328, for the Model No. TN-55 package, by revising its legal name from AREVA Federal Services LLC (AREVA) to Orano Federal Services LLC (Orano). Orano did not request any changes to the package design or its authorized contents. The certificate has been reissued reflecting the new Corporate name.

EVALUATION

The staff considered the Corporate name change from AREVA to Orano as administrative in nature. On May 8, 2018 (ADAMS Accession No. ML18130A605), Orano submitted a revision to its Quality Assurance Program Description for NRC approval, and included this new Corporate name change. The Corporate name change does not affect the ability of the package to meet the requirements of Title 10 of the *Code of Federal Regulations* (10 CFR) Part 71. Therefore, the NRC staff found the name change to be acceptable, and reissued the CoC.

CONDITIONS

The following changes have been made to the CoC:

Item 3.a, was revised to change the name from AREVA Federal Services LLC to Orano Federal Services LLC.

The references section was updated to include the letter requesting the new Corporate name.

CONCLUSION

The certificate has been reissued reflecting the Corporate name change. Based on the statements contained in the application, and the condition listed above, the staff concludes that the change indicated does not affect the ability of the package to meet the requirements of 10 CFR Part 71.

Issued with Certificate of Compliance No. 9328, Revision No. 7,
on June 19, 2018.