

**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

1. a. CERTIFICATE NUMBER 9287	b. REVISION NUMBER 6	c. DOCKET NUMBER 71-9287	d. PACKAGE IDENTIFICATION NUMBER USA/9287/B(U)-85	PAGE 1	PAGES OF 3
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2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.

3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

- a. ISSUED TO (*Name and Address*)
**Orano Federal Services, LLC
505 S. 336th Street, Suite 400
Federal Way, WA 98003**
- b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION
**Packaging Technology, Inc., application dated
November 18, 1998, as supplemented.**

4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.

(a) Packaging

- (1) Model No: **Eagle**
- (2) Description

A stainless steel, lead shielded shipping cask for special form cobalt-60 sealed sources. The package consists of a cylindrical cask body with closure lid, and removable toroidal impact limiters, and a basket that carries and positions the cobalt-60 sealed source capsules. The packaging is constructed primarily of ASTM Type 304 stainless steel. The package is designed to transport up to 330,000 curies of cobalt-60.

The outside diameter of the cask body is approximately 37-11/16 inches. The diameter of the inner cavity is approximately 10-3/4 inches. The stainless steel inner shell has a minimum thickness of 1 inch and the stainless steel outer shell is 1 inch thick. The region between the two shells is filled with lead shielding. The closure lid and cask bottom end each consist of two stainless steel plates with lead between the two plates. The lead shielding thickness is approximately 10-3/8 inches on the side, 14-3/8 inches in the closure lid, and 11-7/8 inches on the cask bottom. The closure lid is secured by 12, 3/4-inch bolts. The closure lid is equipped with a Viton O-ring seal. The lid has a drain port and a vent port, and the cask body has a drain port. Each port is closed by a plug.

A double stainless steel thermal radiation shield is provided on the outside of the cask body in the region between the two impact limiters. The inner thermal shield is about 3/4-inches

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5.(a) (2) Description (continued)

thick and is radially separated from the cask outer shell by 12 gauge spacers at each end. The outer shield is a sheet of 10 gauge material separated from the inner shield by a spiral wrap of 12 gauge wire.

The top and bottom impact limiters are toroidal stainless steel shells. They are attached to either end of the cask body using 12, 1-inch diameter ball-lock pins orientated radially around the cask body. One pin on each limiter is installed with a lockwire to provide a tamper-indicating device.

The cask lifting attachments thread into the upper cask body. The cask lid is also equipped with removable lid-lifting attachments. The cask rests on a steel pallet and is held down to the pallet by means of a steel frame placed on the top impact limiter. This steel frame is used to tie the cask to the conveyance. The maximum weight of the package, including contents is 20,000 lbs.

The approximate dimension and weights of the package are as follows:

Cask Body Outer Diameter	37-11/16 inches
Cask Body Height	49-7/8 inches
Cask Cavity Inner Diameter	10-3/4 inches
Cask Cavity Inner Height	19 inches
Lead Shield Sidewall Thickness	10-3/8 inches
Overall Package Dimension	
Diameter at Impact Limiters	60 inches
Diameter at Body	37-11/16 inches
Height with Impact Limiters	76 inches
Maximum Contents Weight	50 pounds
Maximum Package Weight (Including Contents)	20,000 pounds

(3) Drawings

The packaging is constructed and assembled in accordance with Packaging Technology, Incorporated, Drawing No. 98003-SAR, Rev.1, Sheets 1 through 8.

(b) Contents

(1) Type and form of material

Cobalt-60 as sealed sources that meet the requirements of special form radioactive material.

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- 5.(b) (2) Maximum quantity of material per package:
12,210 terabecquerels (330,000 curies).
Not to exceed 680.8 terabecquerels (18,400 curies) per special form source.
6. In addition to the requirements of Subpart G of 10 CFR Part 71:
- (a) The package shall be prepared for shipment and operated in accordance with the Operating Procedures in Chapter 7.0 of the application, as supplemented.
 - (b) Each packaging must meet the Acceptance Tests and Maintenance Program of Chapter 8.0 of the application, as supplemented.
7. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR §71.17, provided the fabrication of the package was satisfactorily completed by December 31, 2006.
8. Expiration date: January 31, 2020.

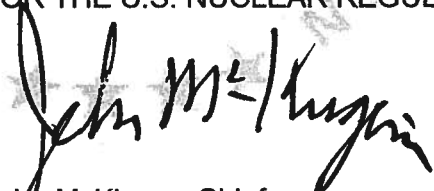
REFERENCES

Packaging Technology, Inc., application dated November 18, 1998.

Supplements dated: August 20, 1999; November 29, 2004; November 26, 2007; November 12, 2009; October 31, 2011; and November 20, 2014.

Orano Federal Services LLC application dated May 15, 2018.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION



John McKirgan, Chief
Spent Fuel Licensing Branch
Division of Spent Fuel Management
Office of Nuclear Material Safety
and Safeguards

Date: 6/19/2018



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

SAFETY EVALUATION REPORT
Docket No. 71-9287
Model No. Eagle Package
Certificate of Compliance No. 9287
Revision No. 6

SUMMARY

By application dated May 15, 2018 (Agencywide Documents Access and Management System Accession No. ML18145A102), Orano Federal Services LLC requested the U.S. Nuclear Regulatory Commission (NRC) to reissue Certificate of Compliance (CoC) No. 9287, for the Model No. Eagle package, by revising its legal name from AREVA Federal Services LLC (AREVA) to Orano Federal Services LLC (Orano). Orano did not request any changes to the package design or its authorized contents. The CoC has been reissued reflecting the new Corporate name. Further, the word "SteriGenics" has been deleted from the Model Number of CoC.

EVALUATION

The staff considered the Corporate name change from AREVA to Orano and deletion of the word "SteriGenics" from Model Number of the CoC as administrative in nature. On May 8, 2018 (ADAMS Accession No. ML18130A605), Orano submitted a revision to its Quality Assurance Program Description for NRC approval, and included this new Corporate name change. The Corporate name change and a minor modification in the Model Number of CoC do not affect the ability of the package to meet the requirements of Title 10 of the *Code of Federal Regulations* (10 CFR) Part 71. Therefore, the NRC staff found the name change and the modification to the Model Number in CoC to be acceptable, and reissued the CoC.

CONDITIONS

The following changes have been made to the CoC:

Item 3.a, was revised to change the name from AREVA Federal Services LLC to Orano Federal Services LLC.

Condition 5 (a)(1) was modified to delete "SteriGenics" from the Model Number.

The references section was updated to include the letter requesting the new Corporate name.

CONCLUSION

The certificate has been reissued reflecting the Corporate name change. Based on the statements contained in the application, and the condition listed above, the staff concludes that the change indicated does not affect the ability of the package to meet the requirements of 10 CFR Part 71.

Issued with Certificate of Compliance No. 9287, Revision No. 6,
on June 19, 2018.