



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

10-25-10P02:32 RCVD

October 21, 2010

Mr. Todd Sellmer, Manager
Packaging Integration
Washington TRU Solutions LLC
P.O. Box 2078
Carlsbad, NM 88221-2078

SUBJECT: MODEL NO. HALFPACT PACKAGES

Dear Mr. Sellmer:

As requested by your application dated September 1, 2010, enclosed is Certificate of Compliance No. 9279, Revision No. 6, for the Model No. HalfPACT package. This certificate supersedes, in its entirety, Certificate of Compliance No. 9279, Revision No. 5, dated May 15, 2009. This Certificate of Compliance has been issued to the U.S. Department of Energy (DOE) per your request. Changes made to the enclosed certificates are indicated by vertical lines in the margin. The staff's Safety Evaluation Report is also enclosed.

Those on the attached list have been registered as users of the package under the general license provisions of 10 CFR 71.12 or 49 CFR 173.471. The approval constitutes authority to use this package for shipment of radioactive material and for the package to be shipped in accordance with the provisions of 49 CFR 173.471.

If you have any questions regarding this certificate, please contact me or William Allen of my staff at (301) 492-3148.

Sincerely,

A handwritten signature in black ink, appearing to read "Eric Benner".

Eric Benner, Chief
Licensing Branch
Division of Spent Fuel Storage and Transportation
Office of Nuclear Material Safety
and Safeguards

Docket No. 71-9279
TAC No. L24471

Enclosures: 1. Certificate of Compliance No. 9279, Rev. No. 6
2. Safety Evaluation Report for HalfPACT
3. Registered Users

cc w/encls 1&2: R. Boyle, Department of Transportation
J. M. Shuler, Department of Energy
Registered Users

**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

1.	a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
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2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.

3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

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| a. ISSUED TO (<i>Name and Address</i>)
Department of Energy
Washington, DC 20586 | b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION
Washington TRU Solutions LLC application dated
October 4, 2004, as supplemented. |
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4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.

(a) Packaging

- (1) Model No.: HalfPACT Waste Shipping Container
- (2) Description

A stainless steel and polyurethane foam insulated shipping container designed to provide double containment for shipment of contact-handled transuranic waste. The packaging consists of an unvented, 1/4-inch thick stainless steel inner containment vessel (ICV), positioned within an outer containment assembly (OCA) consisting of an unvented 1/4-inch thick stainless steel outer containment vessel (OCV), an approximate 8-inch thick layer of polyurethane foam, a 1/4-inch thick layer of ceramic fiber paper and a 1/4 to 3/8-inch thick outer stainless steel shell. The package is a right circular cylinder with outside dimensions of approximately 94 inches diameter and 92 inches height. The package weighs not more than 18,100 pounds when loaded with the maximum allowable contents of 7,600 pounds.

The OCA has a domed lid which is secured to the OCA body with a locking ring. The OCV containment seal is provided by a butyl rubber O-ring. The OCV is equipped with a seal test port and a vent port.

The ICV is a right circular cylinder with domed ends. The outside dimensions of the ICV are approximately 74 inches diameter and 69 inches height. The ICV lid is secured to the ICV body with a locking ring. The ICV containment seal is provided by a butyl rubber O-ring. The ICV is equipped with a seal test port and vent port. Aluminum spacers are placed in the top

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5.(a)(2) Description (continued)

and bottom domed ends of the ICV during shipping. The cavity available for the contents is a cylinder of approximately 73 inches diameter and 45 inches height.

5.(a)(3) Drawings

The package is constructed and assembled in accordance with Packaging Technology, Inc., Drawing 707-SAR Sheets 1-12, Rev. 8. The standard pipe overpack is constructed and assembled in accordance with Packaging Technology, Inc. Drawing No. 163-001, Sheets 1-3, Rev. 6. The S100 pipe overpack is constructed and assembled in accordance with Packaging Technology, Inc., Drawing No. 163-002, Sheets 1 and 2, Rev. 4. The S200 pipe overpack is constructed and assembled in accordance with Packaging Technology, Inc., Drawing No. 163-003, Sheets 1 and 2, Rev. 3. The S300 pipe overpack is constructed and assembled in accordance with Packaging Technology, Inc., Drawing No. 163-004, Sheet 1, Rev. 1. The compacted puck drum spacers needed for the purpose of maintaining subcriticality in 55-, 85-, and 100-gallon drums are constructed and assembled in accordance with Drawing No. 163-006, Rev. 0. The shielded container is constructed and assembled in accordance with Packaging Technology, Inc., Drawing No. 163-008, sheets 1-6, Rev. 1.

(b) Contents

(1) Type and form of material

Byproduct, source, and special nuclear material in the form of dewatered, solid or solidified materials and wastes. Materials must be packaged in one of the following payload containers: a 55-gallon drum, standard waste box (SWB), 85-gallon drum, standard pipe overpack, S100 pipe overpack, S200 pipe overpack, S300 pipe overpack, 100-gallon drum, or shielded container. The payload containers are described in Section 2.9, "Payload Container/Assembly Configuration Specifications," of the CH-TRAMPAC, Rev. 3. Explosives, corrosives (pH less than 2 or greater than 12.5), nonradioactive pyrophorics, and compressed gases are prohibited. Within a payload container radioactive pyrophorics must not exceed 1 weight percent by weight and free liquids must not exceed 1 percent by volume. Flammable organics and methane are limited along with hydrogen to ensure the absence of flammable gas mixtures in TRU waste payloads as described in Chapter 5.0 of the CH-TRAMPAC, Rev. 3. For payloads of content code LA 154 and SQ 154, the absence of flammable gas mixtures is ensured as described in Appendix 6.12 of the CH-TRU Payload Appendices, Rev. 2. For payload configurations with unvented heat-sealed bag layers, the absence of flammable gas mixtures is ensured as described in Appendix 6.13 of the CH-TRU Payload Appendices, Rev. 2. For Analytical Category 100 gallon drums containing 55 gallon puck drums, the absence of flammable gas mixtures is ensured as described in Appendix 6.14 of the CH-TRU Payload Appendices, Rev. 2.

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(2) Maximum quantity of material per package

The package contents are limited to 7,600 pounds, including the weight of the payload containers and any other components of the payload assembly. The maximum gross weight for a payload container not to exceed the following:

- (i) 328 pounds per 6-inch standard pipe overpack,
- (ii) 547 pounds per 12-inch standard pipe overpack,
- (iii) 550 pounds per S100 pipe overpack,
- (iv) 547 pounds per S200 pipe overpack,
- (v) 547 pounds per S300 pipe overpack,
- (vi) 1,000 pounds per 100-gallon drum,
- (vii) 1,000 pounds per 55-gallon drum,
- (viii) 1,000 pounds per 85-gallon drum,
- (ix) 4,000 pounds per SWB, or
- (x) 2,260 pounds per shielded container.

5.(b)(2)

Maximum number of payload containers per package and authorized packaging configurations as follows:

- (i) 7 55-gallon drums,
- (ii) 7 standard pipe overpacks,
- (iii) 7 S100 pipe overpacks,
- (iv) 7 S200 pipe overpacks,
- (v) 7 S300 pipe overpacks,
- (vi) 4 85-gallon drums,
- (vii) 3 100-gallon drums,
- (viii) 1 SWB, or
- (ix) 3 shielded containers.

Fissile material not to exceed the limits specified in CH-TRAMPAC, Rev. 3, Section 3.1, "Nuclear Criticality."

The S100, S200, and S300 pipe overpack payloads and shielded container payloads shall meet the curie limits specified in CH-TRAMPAC, Rev. 3, Section 3.3, "Activity Limits." The payload is limited to $10^5 A_2$ quantities.

Maximum decay heat per package not to exceed 30 watts. Decay heat per payload container not to exceed the values in Table 5.2-1 of the CH-TRAMPAC, Rev. 3, "List of Approved Alphanumeric Shipping Categories, Maximum Allowable Hydrogen Gas Generation Rates, and Maximum Allowable Wattages," or calculated for approved shipping categories in accordance with the methodology specified in Section 5.2.3 of the CH-TRAMPAC, Rev. 3. For content code LA 154 and SQ 154 payloads, decay heat per payload container not to exceed the values specified in Appendix 6.12 of CH-TRU Payload Appendices, Rev. 2.

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- 5.(c) Criticality Safety Index: 0.0
6. Physical form, chemical properties, chemical compatibility, configuration of waste containers and contents, isotopic inventory, fissile content, decay heat, weight and center of gravity; and radiation dose rate must be determined and limited in accordance with CH-TRAMPAC, Rev. 3.
7. Each payload container must be assigned to a shipping category in accordance with Section 5.1, "Payload Shipping Category" of CH-TRAMPAC, Rev. 3. Each payload container and payload assembly must not exceed the allowable wattage in accordance with Section 5.2.3, "Hydrogen Gas Generation Rate and Decay Heat Limits for Analytical Category," or must be tested for gas generation in accordance with Section 5.2.5, "Unified Flammable Gas Test Procedure," of CH-TRAMPAC, Rev. 3. For a payload made up of payload containers with different (nonequivalent) shipping categories, the flammability index of each payload container must not exceed 50,000 in accordance with CH-TRAMPAC, Rev. 3, Section 6.2.4, "Mixing of Shipping Categories," and Appendix 2.4 of the CH-TRU Payload Appendices, "Mixing of Shipping Categories and Determination of the Flammability Index." For Analytical Category 100 gallon drums containing 55 gallon puck drums, the absence of flammable gas mixtures is ensured as described in Appendix 6.14 of the CH-TRU Payload Appendices, Rev. 2. Each content code LA 154 and SQ 154 payload container must be assigned to a shipping category in accordance with Appendix 6.12 of CH-TRU Payload Appendices. Content code LA 154 and SQ 154 payload containers may only be assembled with other payload containers belonging to content code LA 154 and SQ 154, respectively, or dunnage in accordance with Appendix 6.12 of CH-TRU Payload Appendices. For a payload of content code LA 154 or SQ 154 containers with different shipping categories, the flammability index of each payload container must not exceed 50,000 in accordance with Appendix 6.12 of CH-TRU Payload Appendices.
8. Payload containers within a package shall be selected in accordance with Section 6.0, "Payload Assembly Requirements" of CH-TRAMPAC, Rev. 3. Payload containers of content code LA 154 and SQ 154 shall be assembled in accordance with Appendix 6.12 of CH-TRU Payload Appendices, Rev. 2.
9. Each payload container must be vented in accordance with Section 2.5, "Filter Vents" of CH-TRAMPAC, Rev. 3. Drums which were not equipped with filtered vents during storage must be aspirated in accordance with Section 5.3, "Venting and Aspiration" of CH-TRAMPAC, Rev. 3.
10. For close-proximity and controlled shipments meeting the conditions specified in Appendices 3.5 and 3.6, respectively, of CH-TRU Payload Appendices, shipping periods of 20 days and 10 days may be applicable. The shipping period for any mode of transport is not to exceed 60 days. The content code LA 154 and SQ 154 shipments, the shipping period as defined in Appendix 6.12 of the CH-TRU Payload Appendices is not to exceed 5 and 10 days, respectively.
11. In addition to the requirements of Subpart G of 10 CFR Part 71:
- (a) Each package must be prepared for shipment and operated in accordance with the procedures described in Chapter 7.0, "Operating Procedures," of the application, as

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supplemented. For content code LA 154 and SQ 154 payloads, each package must be prepared for shipment and operated in accordance with the procedures described in Chapter 7.0 of the application, as modified by Appendix 6.12 of CH-TRU Payload Appendices.

- (b) Each package must be tested and maintained in accordance with the procedures described in Chapter 8.0, "Acceptance Tests and Maintenance Program," of the application, as supplemented.
 - (c) All free standing water must be removed from the inner containment vessel cavity and the outer containment vessel cavity before shipment.
12. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.
13. Expiration date: October 31, 2015.
14. Revision No. 5 of this certificate may be used until October 31, 2010.

REFERENCES

Washington TRU Solutions, LLC, application dated September 1, 2010.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION



Eric J. Benner, Chief
Licensing Branch
Division of Spent Fuel Storage and Transportation
Office of Nuclear Material Safety
and Safeguards

Date: 10/21/10



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

SAFETY EVALUATION REPORT

Docket No. 71-9279
Model No. HalfPACT
Certificate of Compliance No. 9279
Revision No. 6

SUMMARY

By application dated September 1, 2010, Washington TRU Solutions LLC requested, on behalf of the U.S. Department of Energy Carlsbad Field Office, renewal of Certificate of Compliance No. 9279 for the Model No. HalfPACT shipping package. No supplements were submitted by Washington TRU Solutions LLC since Revision 5 of the Certificate of Compliance was issued. Therefore, based upon a review of the HalfPACT Safety Analysis Report, the staff determined that the package meets the requirements of 10 CFR Part 71.

CONCLUSION

Based upon a review of the Safety Analysis Report for the HalfPACT shipping package, the staff concludes that the design is adequate and that the package meets the requirements of 10 CFR Part 71. The Certificate of Compliance is revised to update the revision number, remove unnecessary change bars and extend the expiration date of the Certificate of Compliance.

Issued with Certificate of Compliance No. 9279, Revision No. 6, on

10/21/10