

**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

1. a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
9215	12	71-9215	USA/9215/B(U)	1	OF 4

2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.

3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

- a. ISSUED TO (*Name and Address*)
Neutron Products, Inc.
22301 Mt. Ephraim Road
P.O. Box 68
Dickerson, MD 20842
- b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION
Neutron Products, Inc., application dated
September 14, 1992, as supplemented.

4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.

(a) Packaging

- (1) Model No.: NPI-20WC-6 MkII
- (2) Description

A steel encased, lead shielded cask contained within a wooden overpack with a steel outer shell. The cask is 24 inches in diameter with a 3/8-inch thick steel spherical shell and a cavity formed by an 8-1/4-inch ID by 3/16-inch thick steel tube. Positive closure of the shielded cask is accomplished by bolted end covers at each end of the cavity. The overpack is approximately 49 inches in diameter and 59 inches high, including the lid lifting eye and the base support structure. The maximum package gross weight is 6,000 pounds.

- (3) Drawings

The Model No. NPI-20WC-6 MkII packaging is constructed in accordance with Neutron Products, Inc., Drawing Nos. 240116, Rev. G; and 240122, Sheet 1 of 2, Rev. H, Sheet 2 of 2, Rev. H, except as noted in Condition No. 9 below.

(b) Contents

- (1) Type and form of material
 - (i) Cobalt-60 as sealed sources which meet the requirements of special form radioactive material.

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9215	12	71-9215	USA/9215/B(U)	2	OF 4

5.(b) Contents (Continued)

- (ii) Cesium-137 as sealed sources which meet the requirements of special form radioactive material.

(2) Maximum quantity of material per package

- (i) For contents described in 5(b)(1)(i) and 5(b)(1)(ii):

For sources contained within drum assembly shown as Item 5 on Neutron Products, Inc., Drawing No. 240122, Sheet 1 of 2, Rev. H:

For contents described in 5(b)(1)(i):

Maximum activity not to exceed 15,000 curies, maximum decay heat not to exceed 240 watts.

For contents described in 5(b)(1)(ii):

Maximum activity not to exceed 20,600 curies, maximum decay heat not to exceed 97 watts.

- (ii) For contents described in 5(b)(1)(i) and 5(b)(1)(ii):

For sources contained within drum assembly shown as Item 4 on Neutron Products, Inc., Drawing No. 240122, Sheet 2 of 2, Rev. H:

For contents described in 5(b)(1)(i):

Maximum activity not to exceed 9,500 curies, maximum decay heat not to exceed 150 watts.

For contents described in 5(b)(1)(ii):

Maximum activity not to exceed 20,600 curies, maximum decay heat not to exceed 97 watts.

- (iii) For contents described in 5(b)(1)(i) and 5(b)(1)(ii):

For sources contained within drum assembly shown as Item 2 on Neutron Products, Inc., Drawing No. 240122, Sheet 2 of 2, Rev. H:

Maximum activity not to exceed 6,300 curies, maximum decay heat not to exceed 100 watts.

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9215	12	71-9215	USA/9215/B(U)	3	OF 4

For contents described in 5(b)(1)(ii):

Maximum activity not to exceed 20,600 curies, maximum decay heat not to exceed 97 watts.

6. In addition to the requirements of Subpart G of 10 CFR Part 71:
 - (a) The package must be maintained in accordance with Teletherapy Shipping Packaging Maintenance Procedure R-2019-G, Revision 1, provided in the supplement dated March 12, 2008.
 - (b) The package shall be prepared for shipment and operated in accordance with Teletherapy Shipping/Transfer Cask Unloading and Loading Procedures R-2014-G, Revision 1, provided in the supplement dated March 12, 2008.
7. The contents must be secured in the drum assembly so as to restrict movement in any direction to less than 0.25 inch, by lead, steel, or tungsten full diameter plugs and spacers.
8. The gross weight of the package must not exceed 6,000 pounds, and the inner shield cask shall be snug-fitting within the wooden overpack.
9. The two permanent package identification labels and the single temporary package identification holder are attached with 3/16 inch aluminum pop rivets. The two manufacturer's stamped name and date labels are attached with 1/8 inch aluminum pop rivets. The temporary identification labels are held in their holder with a single 1/4 - 20 stainless steel screw. The eight one-quarter inch holes remaining from previous permanent package identification labels and the twelve half inch vent holes are covered d by waterproof tape.
10. Contents described in 5(b)(1)(i) and 5(b)(1)(ii) may not be shipped together in the same package.
11. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.
12. Revision No. 10 of this certificate may be used until May 31, 2013.
13. Expiration date: May 31, 2013

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9215	12	71-9215	USA/9215/B(U)	4	OF 4

REFERENCES

Neutron Products, Incorporated, application dated September 14, 1992.

Supplements dated: October 29, 1992; November 17, 1993; September 8, 1997; September 5, 2002; May 1 and October 7, 2003, and February 16, and March 15, 2007; March 12, 2008; April 8, 2010; electronic correspondence April 15, 2010; and February 9, and July 5, 2012.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION



Michael D. Waters, Chief
Licensing Branch
Division of Spent Fuel Storage and Transportation
Office of Nuclear Material Safety
and Safeguards

Date: August 1, 2012





UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

SAFETY EVALUATION REPORT
Docket No. 71-9215
Model No. NPI-20WC-6 MKII
Certificate of Compliance No. 9215
Revision No. 12

In its application, dated February 9, 2012, as supplemented on July 5, 2012, Neutron Products, Inc., requested that the contents of the NPI-20WC-6 MKII package be increased from 600 Ci to 20,600 Ci of ^{137}Cs and the maximum decay heat be increased from 3.1 to 97 watts, for all three drum configurations. Staff inadvertently omitted increasing the decay for the Cesium sources when it issued Certificate of Compliance No. 9215, Revision No. 11.

The staff previously reviewed the request to increase the activity limit for special form ^{137}Cs in the previously approved package from 600 Ci to 20,600 Ci. In its review, the staff agreed with the applicant's conclusion that the package loaded with 20,600 Ci of ^{137}Cs , corresponding to a decay heat of 97 watts, is bounded by the decay for the package loaded with 15,000 Ci of ^{60}Co , which corresponds to 231 watts.

Based on staff review, the staff finds reasonable assurance that the package design for the NPI-20WC-6 MKII package with the proposed contents meets the thermal performance requirements set forth in 10 CFR Part 71.

In addition, staff corrected a typo by deleting an inadvertent letter "d" from the last line of Condition No. 9, to return to the wording of the condition from Revision No. 8 of the certificate that was issued on July 10, 2010.

Based on the statements and representations contained in the application, the staff concludes that these changes do not affect the ability of the package to meet the requirements of 10 CFR Part 71.

Issued with Certificate of Compliance No. 9215, Revision No. 12,

on August 1, 2012