

**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

1 a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
9196	26	71-9196	USA/9196/B(U)F-96	1 OF	4

2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.

3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

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|---|---|
| a. ISSUED TO (<i>Name and Address</i>)
Columbiana Hi Tech
1802 Fairfax Road
Greensboro, North Carolina 27407 | b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION
Duratek, Inc., application dated June 9, 2005, as supplemented. |
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4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.

(a) Packaging

(1) Model No.: UX-30

(2) Description

Overpack for 30-inch uranium hexafluoride (UF₆) cylinders. The overpack is a right circular cylinder constructed of two stainless steel shells with the volume between the shells filled with 6-inch thick foam (7.8 - 9.8 PCF). A stepped and gasketed horizontal joint permits the top half of the overpack to be removed from the base. The package "halves" are secured with ten indexed, cross-locking "ball lock" pins. The overpack is 43.5" in diameter by 96" long. The maximum gross weight of the package is 8270 lbs.

Two types of 30 inch uranium hexafluoride cylinders may be carried in the UX-30 overpack. These are (1) an ANSI N14.1 Standard 30B cylinder, or (2) an ANSI N14.1 Standard 30C cylinder.

The ANSI N14.1 Standard 30C cylinder is essentially a 30B cylinder equipped with a Valve Protective Cover (VPC) that bolts over and protects the cylinder valve during transport. The VPC is a special design feature that provides additional assurance against the inleakage of water to the containment system and is an enclosure that retains any leakage.

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5.(a) Packaging (continued)

(3) Drawings

The Model No. UX-30 packaging is fabricated in accordance with EnergySolutions Drawing No. C-110-B-57922-0002, sheets 1 through 3, Rev. 4.

(b) Contents

(1) Type and form of material

- A. Unirradiated uranium, in the form of UF₆, with a U-235 mass percentage not to exceed 5 weight percent.
- B. Reprocessed uranium, in the form of UF₆, with a U-235 mass percentage not to exceed 5 weight percent. The fission product gamma activity shall not exceed 4.4×10^5 MeV Bq/kgU. The alpha activity from neptunium and plutonium shall be less than 3.3×10^3 Bq/kgU.

(2) Maximum quantity of material per package

5,020 pounds UF₆ contained in an ANSI Standard N14.1 30B or 30C cylinder.
The maximum H/U atomic ratio for the UF₆ is 0.088.
The total activity in the package may not exceed 10^5 A₂.

(c) Criticality Safety Index (CSI)

Criticality safety index for the UX-30 overpack containing a standard ANSI N14.1 30B cylinder 5.0

Criticality safety index for the UX-30 overpack containing a standard ANSI N14.1 30C cylinder 0.0

Criticality safety index for the UX-30 overpack is not applicable to non-fissile or fissile-excepted contents.

6. The ANSI standard 30B, 30-inch diameter UF₆ cylinder, must be fabricated, inspected, tested and maintained in accordance with a) American National Standard N14.1-2001 or an earlier version of ANSI N14.1 in effect at the time of fabrication or b) American National Standard N14.1-2001 or an earlier version of ANSI N14.1 in effect at the time of fabrication and ISO 7195:1993(F). Cylinders must be fabricated in accordance with Section VIII, Division I, of the ASME (American Society of Mechanical Engineers) Boiler and Pressure Vessel Code and be ASME Code stamped.

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7. The ANSI N14.1 Standard 30C cylinder (new or retrofitted cylinders) must be fabricated, inspected, tested, and maintained in accordance with ANSI N14.1-2001 Addendum 2-2004.
8. When the optional 4 lid lifting clips are used instead of the top lugs, the top lid (cover) must be lifted with a spreader bar (saddle).
9. In addition to the requirements of Subpart G of 10 CFR Part 71:
 - (a) Prior to each shipment, the weather/dust seal gasket between the upper and lower shells must be inspected and must be replaced if inspection shows excessive wear or any defects to the gasket.
 - (b) Each packaging must meet the Acceptance Tests and Maintenance Program of Chapter 8 of the application, as supplemented.
 - (c) The package shall be prepared for shipment and operated in accordance with the Operating Procedures of Chapter 7 of the application, as supplemented.
 - (d) Prior to each shipment, the stainless steel components of the packaging, which include the ball-lock pins, must be visually inspected. Packagings in which stainless steel components show pitting, corrosion, cracking, or pinholes are not authorized for transport.
10. The 30-inch diameter UF₆ cylinder valve and plug threads may be tinned with ASTM B32, alloy 50A or Sn50 solder material, or a mixture of alloy 50A or Sn50 with alloy 40A or Sn40A material, provided the mixture has a minimum tin content of 45 percent.
11. Transport by air is not authorized.
12. Packagings may be marked with Package Identification Number USA/9196/AF-96 until February 28, 2011, and must be marked with Package Identification Number USA/9196/B(U)F-96 after February 28, 2011. Any package transporting greater than a Type A quantity of UF₆ must be marked with Package Identification Number USA/9196/B(U)F-96.
13. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.
14. Revision No. 25 of this certificate may be used until April 30, 2012.
15. Expiration date: February 28, 2016.

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REFERENCES

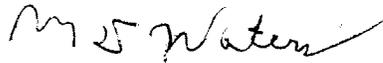
Duratek Inc., application dated: June 9, 2005.

Duratek Inc., supplements dated: June 30 and September 9, 2005.

EnergySolutions supplements dated: October 22, 2007, September 25, October 29, November 6, and December 16, 2008, and February 24, March 9 and 27, 2009, March 29, 2011.

Columbiana Hi Tech supplements dated: March 29, 2011.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION



Michael D. Waters, Chief
Licensing Branch
Division of Spent Fuel Storage and Transportation
Office of Nuclear Material Safety
and Safeguards

Date: April 14, 2011



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

SAFETY EVALUATION REPORT

Docket No. 71-9196
Model No. UX-30 Package
Certificate of Compliance No. 9196
Revision No. 26

SUMMARY

By application dated March 29, 2011, EnergySolutions Inc., submitted an amendment request for Certificate of Compliance (CoC) No. 9196 for the UX-30 for UF₆ cylinder transportation package. The amendment requests changes to the maintenance program of the UX-30 Package, and to transfer the CoC from EnergySolution Inc. to Columbia Hi Tech, LLC. A reference to the American Society of Mechanical Engineers (ASME) Code for the qualification of inspection personnel was removed and replaced by language requiring that the inspection personnel be certified under a non-ASME Code Quality Program following written procedures. The applicant also specified the acceptance criteria for examination of the welds be modified.

EVALUATION

Subsection NF of Section III of the ASME Code requires the use of Section V for examination methodology, which invokes Subsection A and Article 1, "Nondestructive Methods of Examination." Subarticle T-120(f) permits the use of international and central certification programs for the qualification of individuals performing non-destructive tests. Thus, the references to examiners being qualified under a certified Quality Program having a written practice are consistent with the requirements of the ASME Code. In this instance, the staff finds that visual examinations of the overpack conducted by individuals qualified to a program established by the user acceptable.

The acceptance criteria for welds on the UX-30 overpack match those in Subsection NF, with the exception that the indications per unit area was replaced by a limit on the maximum indications per linear inch and linear foot. Given the geometry of the welds on the UX-30 overpack, this modification to the previously approved acceptance criteria for welds does not negatively impact the safety of the overpack. The staff finds this change acceptable.

CONCLUSION

Based on the statements and representations in the application, the Nuclear Regulatory Commission's staff has reviewed the proposed changes for the UX-30 overpack. The staff concludes the changes indicated for the UX-30 overpack maintenance program does not affect the ability of the designs to meet the requirements of 10 CFR Part 71.

Issued with Certificate of Compliance No. 9196, Revision No. 26 on
April 14, 2011.